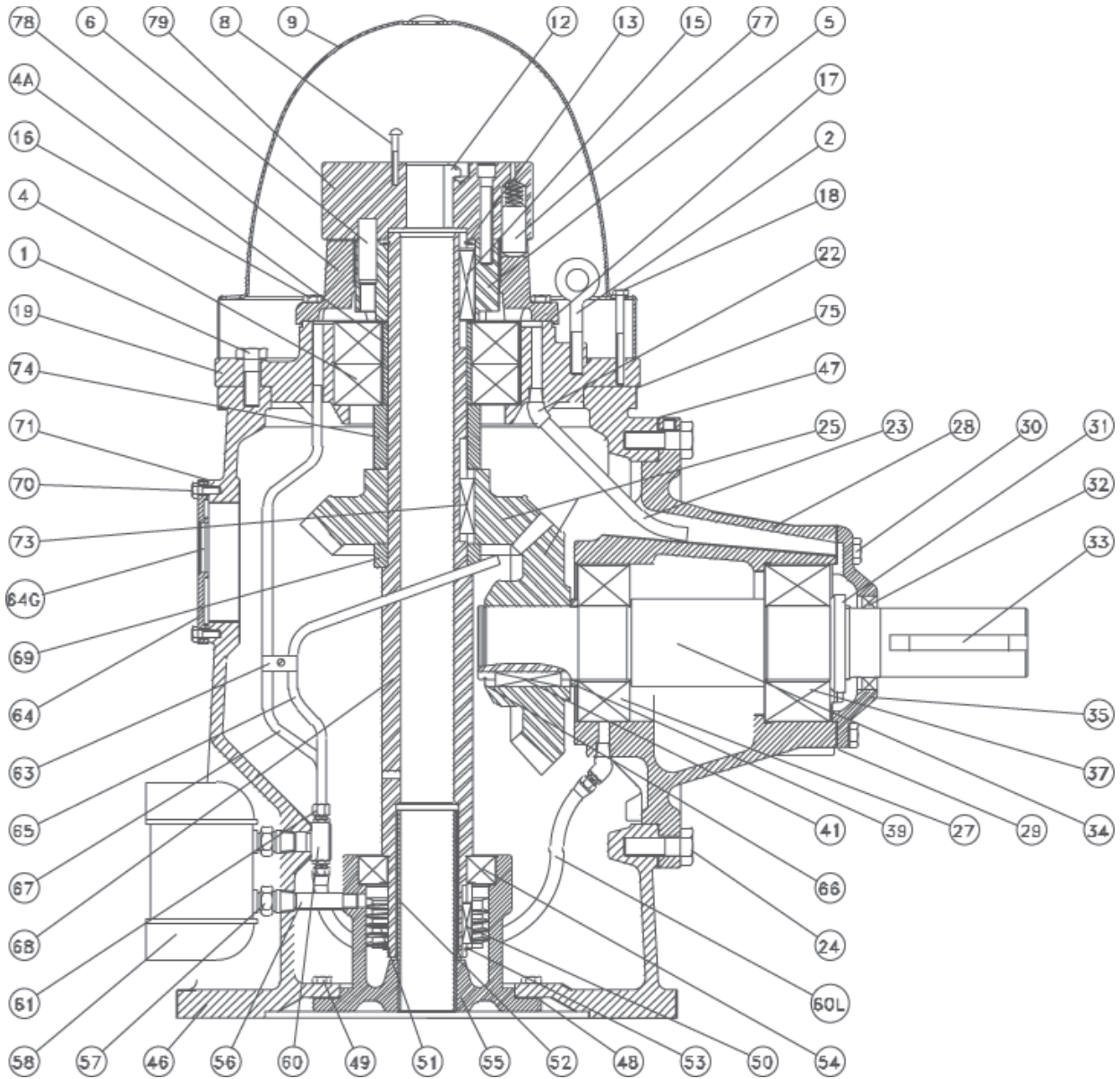


TYPICAL MODEL H-250 THRU H-600



No. Part Name	No. Part Name	No. Part Name	No. Part Name
1 Capscrew-Thrust Cage	*23 Flexible Tube	47 Shim-Horz. Housing	64 Inspection Plate
2 Lifting Eyebolt	24 Capscrew-Horz. Housing	48 Gasket-Pump Housing	*64G Oil Sight Glass
4 Thrust Bearing	25 Gears	49 Capscrew-Pump Housing	65 Oil Tube To Gears
*4A Thrust Bearing Sleeve	27 Inner Bearing	50 Key-Pump Runner	*66 External Snap Ring
5 Lower Coupling	28 Horizontal Housing	51 Pump Runner	67 Oil Tube to Thrust Brg.
6 Coupling Pin	29 Gasket-Horz. Hsg. Cover	52 Seal Tube	68 Hollow Shaft
8 Capscrew	30 Capscrew-Horz. Hsg. Cover	53 External Snap Ring	*69 Vertical U.G. Spacer
9 Dome	*31 Locknut & Washer	54 Pump Bearing	70 Capscrew-Insp. Plate
12 Gib Key	32 Oil Seal	55 Pump Housing	71 Gasket-Insp. Plate
13 External Snap Ring	33 Key	56 Oil Tube From Pump	73 Key-Driven Gear
15 Key-Lower Coupling	34 Drive Shaft	57 Cooler Flexible Fittings	74 Vertical M.D. Spacer
16 Capscrew-Thrust Cover	35 Horizontal Housing Cover	58 Oil Cooler	75 Shim-Thrust Brg. Cage
17 Gasket-Thrust Cover	37 Outer Bearing	60 Oil Distributor	77 Ratchet Pins
18 Capscrew-Dome	39 Horizontal M.D. Spacer	60L Oil Tube To Inner Bearing	78 Thrust Bearing Cover
19 Thrust Bearing Cage	41 Key-Drive Gear	61 Compression Fitting	79 Upper Clutch
*22 Flexible Tube Fitting	46 Main Housing	63 Oil Tube Clamp	

* These parts are not universal and are omitted in certain ratios and models.